



POLYURETHANE WINDSHIELD ADHESIVE PRIMER

1 – DESCRIPTION

Polyurethane Windshield Adhesive Primer is a BLACK Primer specifically designed for the ceramic band on vehicle glass. It ensures the complete protection of the adhesive by creating a barrier against harmful UV rays which can lead to the degradation of the adhesive. It is also an adhesion promoter. To be used in conjunction with Cleaner/Activator.

2 – PROPERTIES

- One component formulation
- Cold application
- Protection against UV
- Promotes the adhesion power significantly

3 - INSTRUCTIONS

The surfaces to be treated must be perfectly clean, dry, dust and grease free. Application of Polyurethane Windshield Adhesive Primer can only take place once the thorough cleaning of the bonding area with CLEANER/ACTIVATOR has been completed. Shake bottle well before application (for at least 1 min.) till the noise of the metal balls contained in the bottle can be heard. Apply product using a felt applicator. Close immediately after use as product evaporates very quickly. Ensure that primer is tack-free dry before proceeding.

4- STORAGE AND SHELF LIFE

Polyurethane Windshield Adhesive Primer can be stored for 12 months in its original packing at 5°-25°C. The product is flammable. Keep away from heat sources, store in a dry and well-ventilated area in its original packaging. Keep out of the reach of children.

5- PACKAGING

<i>Product</i>	<i>Volume</i>	<i>Package</i>
Aluminium bottle	250 ml	12 bottles per box



7- TECHNICAL PROPERTIES

Appearance	: Liquid
Colour	: Black
Odour	: Characteristic of solvent
Curing Mechanism	: Moisture-Curing
Specific gravity	: 0,95 gr/cc
Minimum drying time	: 3' at 23°C and 50% r.h
Maximum drying time	: 24h at 23°C and 50% r.h
Application temperature	: +10°C to +35°C

8- GENERAL INFORMATION

The information contained in this technical data sheet is to the best of our knowledge correct, however, by no means can it be considered a guarantee, as usage, working area and application of the product in accordance with the instructions given and their success in application is beyond our control and is dependent on a number of factors. We decline any responsibility for the improper use of the product as the application recommendations contained herein are to be considered as a general guideline. If at all in doubt, preliminary test should be carried out Akkim Sealants & Adhesives reserves the right to modify and up-date data sheets without prior notice. Client are kindly requested to verify they are in possession of the current edition.

ALWAYS CONSULT THE MATERIAL SAFETY DATA SHEET BEFORE USING THE PRODUCT